

TABLE 10.4 Equivalent Sand-Grain Roughness, (k_s), for Various Pipe Materials

Boundary Material	k_s , Millimeters	k_s , Inches
Glass, plastic	Smooth	Smooth
Copper or brass tubing	0.0015	6×10^{-5}
Wrought iron, steel	0.046	0.002
Asphalted cast iron	0.12	0.005
Galvanized iron	0.15	0.006
Cast iron	0.26	0.010
Concrete	0.3 to 3.0	0.012–0.12
Riveted steel	0.9–9	0.035–0.35
Rubber pipe (straight)	0.025	0.001