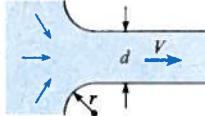
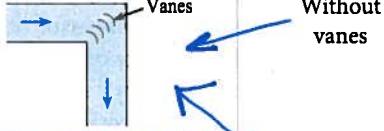
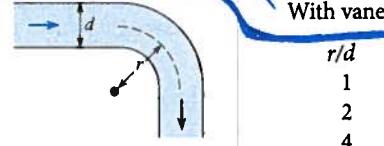


**TABLE 10.5** Loss Coefficients for Various Transitions and Fittings

Description	Sketch	Additional Data		K	Source
Pipe entrance		$r/d$		$K_e$	(10) <sup>†</sup>
		0.0		0.50	
		0.1		0.12	
		>0.2		0.03	
Contraction		$D_2/D_1$	$K_C$ $\theta = 60^\circ$	$K_C$ $\theta = 180^\circ$	(10)
		0.00	0.08	0.50	
		0.20	0.08	0.49	
		0.40	0.07	0.42	
		0.60	0.06	0.27	
		0.80	0.06	0.20	
		0.90	0.06	0.10	
Expansion		$D_1/D_2$	$K_E$ $\theta = 20^\circ$	$K_E$ $\theta = 180^\circ$	(9)
		0.00	1.00		
		0.20	0.30	0.87	
		0.40	0.25	0.70	
		0.60	0.15	0.41	
		0.80	0.10	0.15	
90° miter bend				$K_b = 1.1$	(15)
90° smooth bend		$r/d$	$K_b = 0.2$		(15)
		1	$K_b = 0.35$		(16) and
		2	0.19		
		4	0.16		
		6	0.21		
		8	0.28		
		10	0.32		
Threaded pipe fittings	Globe valve—wide open Angle valve—wide open Gate valve—wide open Gate valve—half open Return bend Tee Straight-through flow Side-outlet flow 90° elbow 45° elbow			$K_t = 10.0$ $K_t = 5.0$ $K_t = 0.2$ $K_t = 5.6$ $K_b = 2.2$  $K_t = 0.4$ $K_t = 1.8$ $K_b = 0.9$ $K_b = 0.4$	(15)

<sup>†</sup>Reprinted by permission of the American Society of Heating, Refrigerating and Air Conditioning Engineers, Atlanta, Georgia, from the 1981 ASHRAE Handbook—Fundamental